



# SUNDSTRÖM WELDING SYSTEM

# OUR MISSION IS TO PROTECT YOU

Welding and welding sites present numerous hazards to health and safety, both for welders and for people in the vicinity.

## WELDING FUMES/RESPIRATORY HAZARDS

The fumes are composed of very small, solid metal oxide particles that form during the welding process. The majority of the fumes (90-95%) come from the filler metal used, so the chemical content of the welding fumes is the same as that of the filler metal.

### Short-term effects of welding fumes

The short-term effects of overexposure to welding fumes include irritation of the eyes, nose and throat, coughing, shortness of breath, bronchitis, increased risk of infection of the respiratory tract, fluid in the lungs and a flu-like illness often called metal fume fever.

### Long-term effects of welding fumes

Welders' health is affected in the long term in that they face a 30 to 40 percent increased risk of lung cancer. The exact reason for this is still under careful study worldwide. It may be due to the fact that many welders are heavy smokers and are often exposed to asbestos and/or welding fumes.

The most likely carcinogenic components of welding fumes are hexavalent chromium and nickel. Exposure to manganese often results in damage to the central nervous system. The link between this nerve damage and welding fumes is currently under investigation.

### RECOMMENDATION

Always use respiratory protection equipment suited to the type of welding you are carrying out.

## SPARKS AND SPLASHES

Welding normally gives rise to atomised sparks and splashes. If the shielding gas does not have a sufficiently high argon content, larger quantities of sparks and splashes arise and may even be in the form of drops.

If drops, sparks or splashes hit the welder, e.g. during welding from underneath or if the welder is lying down, they may cause burns.

### RECOMMENDATION

Use all-over protective clothing if there is a risk of being hit by large quantities of drops, sparks or splashes.



## UV RADIATION

Overexposure to UV radiation affects health, and welders are the largest occupational group exposed to UV radiation.

### Short-term effects of UV radiation

Skin sunburn. Damage accumulates during the day and does not become visible until a few hours later.

Welders' flash, also known as arc-eye and snow-blindness. This is a painful irritation of the cornea and the conjunctiva (the membrane connecting the eyeball with the inner eyelid). It feels like 'sand in the eye', and can be felt at the slightest touch. UVB is the principal cause of 'sunburn of the eye'.

The eye is more sensitive than the skin to UV radiation because it lacks the skin's outer layer and protective pigment. Symptoms appear from six to 24 hours after exposure and usually disappear within the following 48 hours.

No permanent damage to the eyes results, unless the exposure has been severe.

### Long-term effects

Damage to the retina may ultimately result in loss of vision. This may be caused by UV radiation in people who have had an eye lens surgically removed, for example as a result of a cataract. Such damage to the retina can be prevented by the use of UV-absorbing glasses or the implantation of UV-absorbing lenses. In the normal eye, the retina is protected from UV injury because the vitreous body filters out UV radiation.

Recent research indicates that exposure to UV radiation can adversely affect the immune system.

### RECOMMENDATION

Always use a welding filter suited to the type of welding being carried out.

## RESPIRATORY PROTECTION IN THE HIGHEST PROTECTION CLASS

Respiratory protection is divided into two main groups:

| Filter protection  | Breathing apparatus  |
|--|--|
| Breathing air passes through a filter which purifies it. (May only be used with normal oxygen content) | Breathing apparatus supplied with compressed air. Portable respiratory devices |

If you are welding in a confined or poorly ventilated space, good filter protection is not sufficient. You also need respiratory protection supplied with compressed air in order not to put your health at risk. Medium-heavy work requires an average air consumption of 50-70 l/min.

## ASSIGNED PROTECTION FACTOR - APF

The Assigned Protection Factor (APF) is based on measurements made in actual workplaces on actual people at work. This factor is somewhat lower than the Nominal Protection Factor, but the APF corresponds more closely to reality, as it is measured in actual working situations.

## HOW GOOD IS MY RESPIRATORY PROTECTION?

To state the protective effect of the respiratory protection, you can calculate the protection factor on the basis of measurements. If the concentration of a substance inside the mask is a twentieth of what it is outside the mask, the protection factor of the respiratory protection is 20.

$$\frac{1,000 \text{ particles/cm}^3 \text{ (outside respiratory protection)}}{50 \text{ particles/cm}^3 \text{ (inside respiratory protection)}} = \text{Protection factor } 20$$

## NOMINAL PROTECTION FACTOR

The Nominal Protection Factor (NPF) is based on measurements made in the laboratory.

WELDING SHIELDS  
WITH WORLD CLASS  
RESPIRATORY PROTECTION

# SR 591 & SR 593 WELDING SHIELD

As a welder, it is very important to protect your respiratory system and eyes against metal dust and fumes as well as sparks and spatter.

SR 591 & SR 593 can be used as both a welding visor or in a respiratory protection system and gives the user an excellent protection while welding and grinding. Designed for best fit, comfort and use.



## FIND YOUR SYSTEM

HALF MASK | SR 900



REMOTE FILTER | SR 905



FAN UNIT | SR 500



FAN UNIT | SR 700



ACCESSORIES



SUNDSTRÖM FILTER RANGE



COMPRESSED AIR  
ATTACHMENT | SR 507



*A wide range of welding accessories are available.*

## WELDING SHIELD | SR 591



## WELDING SHIELD | SR 593



**SR 591** | WELDING SHIELD is design for use either by itself or in combination with a respiratory protection system. The welding shield is designed for easy use and operation. Adjustable head harness for best comfort.

The SR 591 can be equipped with different types of welding filters. To get the best and appropriate respiratory protection you can choose to use it with either SR 900 half mask with remote filter holder SR 905 or with our powered fan unit SR 500 or SR 700 in the highest protection level (TM3). You can also use it with our SR 507 compressed air attachment in class 3A/3B.

**SR 593** | WELDING SHIELD is design for use either by itself or in combination with a respiratory protection system. The welding shield is designed for easy use and equipped with a flip-up visor. The flip-up design gives the user an excellent eye protection and allows the user to grind and carry out other tasks without raising the welding shield. Adjustable head harness designed for best comfort.

The SR 593 can be equipped with different types of welding filters. To get the best and appropriate respiratory protection you can choose to use it with either SR 900 half mask with remote filter holder SR 905 or with our powered fan unit SR 500 or SR 700 in the highest protection level (TM3). You can also use it with our SR 507 compressed air attachment in class 3A/3B.



WELDING SHIELDS  
WITH WORLD CLASS  
RESPIRATORY PROTECTION

# SR 592 & SR 594 WELDING SHIELD

Our primary goal has always been to protect people from polluted air. SR 592 & SR 594 with our powered fan units offer our users the highest protection level. As a part of Sundström product system it is easy to find a solution based on site requirement and needs.

Designed for best fit, comfort and easy use.

## FIND YOUR SYSTEM

FAN UNIT | SR 500



FAN UNIT | SR 700



SUNDSTRÖM FILTER RANGE



COMPRESSED AIR  
ATTACHMENT | SR 507



*A wide range of welding accessories are available.*

WELDING SHIELD  
WITH AIR CHANNEL | SR 592



WELDING SHIELD  
WITH AIR DUCT | SR 594



**SR 592** | WELDING SHIELD is design for use with a respiratory protection system. The welding shield is designed for easy use and operation. Easy and adjustable head harness for best comfort.

The SR 592 can be equipped with different types of welding filters. To get the best and appropriate respiratory protection you can choose to use it with our powered fan unit SR 500 or SR 700 in the highest protection level (TH3). You can also use it with our SR 507 compressed air attachment in class 3A/3B.

**SR 594** | WELDING SHIELD is design for use with a respiratory protection system. The welding shield is designed for easy use and equipped with a flip-up visor. The flip-up design gives the user an excellent eye protection and allows the user to grind and carry out other tasks without raising the welding shield. Adjustable head harness designed for best comfort.

The SR 594 can be equipped with different types of welding filters. To get the best and appropriate respiratory protection you can choose to use it with our powered fan unit SR 500 or SR 700 in the highest protection level (TH3). You can also use it with our SR 507 compressed air attachment in class 3A/3B.





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**Sundström** 